

## Joint filler for fire and acoustic insulation, flame retardant according to DIN 4102 - B1

**Application areas** Elastic, highly compressible and adaptable round cords for backfilling joints before sealing, e.g. in dry areas of buildings, rail and road vehicles with increased requirements for preventive fire protection.

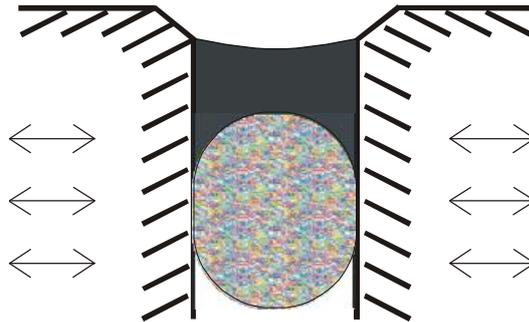


Diagram of a correctly dimensioned joint with BS round cord as backfill material

- Product benefits**
- ensures compliance with the joint dimensions
  - prevents three flank adhesion
  - no outgassing in sealants
  - increased adhesive surface on the joint flanks due to round shape
  - saves sealant
  - chemically neutral
  - flame retardant (however, melts under the effect of the flame)

**Base** soft foam based on melamine resin, open-pored and absorbent

**Restrictions** BS round profiles have a sponge-like water absorption capacity. This can lead to moisture-related structural or freezing damage. Therefore, where water ingress is expected, it is recommended to consider using alternative backfilling materials.

**Processing** The diameter of the round profile must be selected so that it is compressed in the joint by about 25 %.

<b>Fire behaviour by country</b>	Germany	flame retardant acc. to DIN 4102 - B1
	Austria	B1, TR1, Q1 acc. to Önorm (Austrian Standards International) B 3800
	France	M1 acc. to NF P 92-501
	Italy	cat. I acc. to CSE RF 2/75/A
	Great Britain	class 0 acc. to BS 476, part 6/7

<b>Fire behaviour in vehicle technology</b>	Rail vehicle	S4, SR2, ST2 acc. to DIN 54837, DIN 5510
	Road traffic	meets the requirements of FMVSS 302
	Smoke emission	meets the requirements of ASTM E662-83 and ABD 0031ATS 1000.001
	Cargo hold equipment	meets the requirements of a-1 acc. to FAR 25.855

Conclusive statements regarding the fire behaviour of joints can only be made by testing the entire element.

The following basic rules apply to the sizing of sealing joints, unless otherwise specified by the manufacturer:

Minimum joint width: 5 mm, minimum joint depth: 5 mm  
 Maximum joint width: 25 mm, maximum joint depth: 12mm  
 The sealant should not be deeper than the width of the joint.

Joint depth	Joint width							
	4 mm	5 mm	6-7 mm	8-10 mm	12 mm	15 mm	20 mm	25 mm
4 mm								
5 mm								
6 mm								
7 mm								
8 mm								
10 mm								
12 mm								

	<b>Optimum dimensions for moving joints</b>
	Limit dimension for slightly moving joints
	Dimension for <b>non-stressed joints</b>

<b>Density</b>	ca. 8 - 11 kg/m <sup>3</sup> (depending on diameter)
<b>Water vapour diffusion</b>	water vapour diffusion resistance coefficient $\mu = \text{ca. } 1 - 2$ acc. to DIN 52615
<b>Tensile strength</b>	ca. 0.12 N/mm <sup>2</sup> (acc. to DIN 53571)
<b>Breaking elongation</b>	>10 % (acc. to DIN 53571)
<b>Compression hardness</b>	ca. 6 - 20 kPa at 40 % deformation (acc. to DIN 53577)
<b>Temperature resistance</b>	from ca. -30 °C up to ca. +150 °C for a short time up to +200 °C
<b>Colour</b>	<b>grey</b>

**Standard stock dimensions**

Ø [mm]	Packing Unit [m]	Item no.
10 mm	large carton box of 1500 m	BSR 1810.1500
20 mm	large carton box of 500 m	BSR 1820.500
30 mm	large carton box of 250 m	BSR 1830.25
40 mm	large carton box of 100 m	BSR 1840.100

**Delivery form  
(good to know...)**

This item is available in metre rods.  
On request, this foam is also available as sheets or soundproof pyramids. Further dimensions on request.

**Further information**



More information about this product (current technical data sheet, safety data sheet, certificates, product variants, etc.) can be found via the adjacent QR code.

**Shelf life**

The product has an almost unlimited shelf life and is functional.  
Recommendation: In closed original packaging, protected from direct sunlight and stored in a dry place between +15 °C and +25 °C.

**Observe:** All information is based on careful examinations in the labs and our previous practical experience. They are non-committal notes. Due to the many materials that are marketed and the different processing methods, which we cannot influence, we can, of course, not assume any warranty, including under patent-law, for the result of your work. We recommend performing sufficient own tests to find out if the product meets the respective requirements. In addition, we refer to our terms and conditions of sale, delivery and payment, available at [www.wisabax.ch/agb.html](http://www.wisabax.ch/agb.html). © Wisabax AG - This technical data sheet replaces all older versions.

Have you noticed an unclear formulation or an error? Thank you for your feedback. In case of doubt, the German version of the technical data sheet applies.