

Accelerator / activator for cyanoacrylate adhesives in a container for brush application

Application areas	<p>As a pre-treatment</p> <ul style="list-style-type: none">▪ under sub-optimal ambient conditions (e.g. dry air, cold)▪ for absorbent and porous substrates like e.g. wood-based materials▪ for high adhesive layer thicknesses▪ when attaching switching wires to circuit boards and coils▪ for the assembly of spacers, support ribs and stiffeners on printed circuit boards▪ for the bonding of passive metals (e.g. aluminium, stainless steel, galvanized metal, gold, silver)▪ ideal for handicraft, assemblers, industry etc.
Product benefits	<ul style="list-style-type: none">▪ curing in seconds▪ user-friendly▪ non-blooming
Base	curing accelerator, solvent-based, organic
Restrictions	<p>In the case of delicate substrates such as plastics, painted or powder-coated surfaces, check the compatibility between the product and the substrate (solvent) beforehand. The product is not a primer.</p>
Processing	<p>The bonding surfaces must be sound, dry and free of dust and grease. Spray or brush the activator onto the surface to be bonded. Allow the product to evaporate. Comply with the airing time. After the airing time, the surfaces should be completely dry. If more than 45 s have elapsed between the initial activation and the application of the adhesive, the activation may be repeated if necessary.</p> <p>Apply instant adhesive to one side and join before the processing time has elapsed. The adhesive cures to its full strength in a fraction of a second. Readjustment is no longer possible.</p> <p>When bonding passive or absorbent parts to easily bonded materials, apply adhesive only to one side of the difficult to bond material (e.g. stainless steel, wood).</p>
Cleaning agents	Wisaclean R 216 for cleaning non-absorbent adhesive surfaces and fresh product residues. To wash your hands, please use water and soap.
Airing time	>25 s at +20 °C (depending on substrate, temperature and application quantity)
Open time	until max. 1 min
Viscosity	1 mPa*s
Consistency	liquid

Processing temperature from +5 °C until +35 °C
(delayed drying at low temperatures)

Substrates Wood, wood-based materials, aluminium, stainless steel, galvanized metal, gold, silver etc. In the case of materials and substrates not mentioned above, the suitability and compatibility of the product must be determined by adequate testing.

Further information



You can find more information about this product (link to the product on our homepage, safety data sheet, certificates, special enquiries etc.) under the adjacent ISOPIN QR code.

Colour **clear, transparent** (during the application)
reddish (the colour shade that stands out in large containers)

Item no. **ACB 2585.1000** - doses à 1000 ml
Delivery form

Shelf life In closed original packaging, protected from direct sunlight and stored in a dry place between +15 °C and +25 °C, the official shelf life is min. 12 months from date of production (the printed expiry date is decisive).

Safety and disposal: Familiarise yourself with the valid Safety Data Sheets (SDS) for the products used. All applicable safety regulations and disposal instructions must be observed.

Observe: All information is based on careful examinations in the labs and our previous practical experience. They are non-committal notes. Due to the many materials that are marketed and the different processing methods, which we cannot influence, we can, of course, not assume any warranty, including under patent-law, for the result of your work. We recommend performing sufficient own tests to find out if the product meets the respective requirements. In addition, we refer to our terms and conditions of sale, delivery and payment, available at www.wisabax.ch/agb.html. © Wisabax AG - This technical data sheet replaces all older versions.

Have you noticed an unclear formulation or an error? Thank you for your feedback. In case of doubt, the German version of the technical data sheet applies.